



Acro-Spec Grinding Co., Inc.

**Centerless Grinding – Thread Rolling – Knurling
4134 Indus Way – Riverside, CA 92503-4847**

Ph. (951) 736-1199 / Fax (951) 736-1230 Toll Free (888) 724-1199

**ISO 9001-2000 COMPLIANT
JOB SHOP / PRODUCTION**

Acro-Spec is very proud to have been in business for over 40 years. We have been providing accurate, courteous reliable service and exceptionally quick turnaround time for businesses across the United States since 1969.

Our facility is located near the intersection of Interstate 15 and State Highway 91. We offer pick-up and delivery service in the surrounding counties to expedite your orders.

Call us for a quotation, or contact us via the Internet by visiting our web site today.

[Visit us @www.acrospec.com](http://www.acrospec.com)

Send drawings to: sales@acrospec.com for price & delivery

Owner: Haskell Boss

haskell@acrospec.com

Shop Manager: Clifford Boss

cliff@acrospec.com

Sales/Quotations: Clint Boss

clint@acrospec.com

Quality Manager: Anthony Boss

anthony@acrospec.com

Controller: Michelle Boss-Austin

michelle@acrospec.com



General Capacity

Our General *Capacity is as follows:

Centerless Grinding:

1. Thru-feed 12' bar lengths .050 thru 1"
2. In feed work 8" lengths .050 dia. Thru 4"
3. Thru-feed Parted off lengths .050 thru 4"
4. Cam-out In feed Hi- Production / Automation
5. Surface Grinding

Thread Rolling: *Cold Roll form & *Hot roll*

(Flat dies reciprocating type)

1. #0 thru #10 2" Thread length
2. #6 thru 1/4" 2-5/8" Thread length
3. 1/4" thru 5/8" 4" Thread length

(Two or Three Die Rotation type)

4. 5/16" thru 1-1/4" 4" Thread length

(Thru-feed Roller)

6. Threaded Bar Stock sizes #5 through 1" dia.
7. *Hot rolling send print for specifications

Fillet Rolling: under head radius; #10 through 1-1/2" diameter

Knurling: Our knurling process utilizes the same machinery as thread rolling, except with the Knurling tooling dies, and is of the same capacity as our thread rolling processes.

This includes "Straight" and "Diamond" knurl patterns.

*Capacity may vary when circumstances meet special conditions.

Call or email with any questions.

(888) 724-1199 toll free / fax (951) 736-1230