

STEICO INDUSTRIES, INC. SITE & PRODUCT FLOW MAP



Address	Bldg. #
1814 Estimations Planning Acct. Management Weld Fabrication End Finish Pressure Test Aqueous Pre Cleaning Quality Control Shipping Outside Processing Precision Oxygen Cleaning Purchasing Finance HR/Payroll Corporate	1
1812 Inventory Tool Design Software Programming Quality Assurance (indirect)	2
1810 CNC Bending & Coiling Process Aqueous Pre Cleaning	3
1808 Kan Ban	4
1850 Shop Supplies	5
1848 Machining	6
1844 Non Production-Process Improvement)	7
1836 NDT Inspection-Automatic Orbital Welding	8
1846 Fleet	9
1840 FUTURE: Precision Oxygen Cleaning	10